 This quick start guide is not a replacement for the original operation manual. Anyone carrying out work with the machine or handling the machine in any other way must first read and understand the operation manual in full. You can find the original operation manual here:



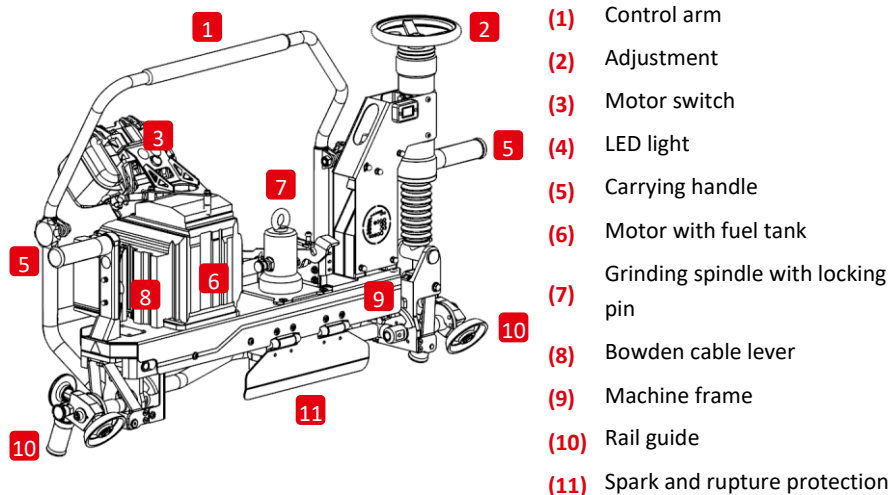
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GP 3600 P4
PROFILE GRINDER
QUICK START GUIDE

1. Machine components



2. Before first use

The machine is supplied without operating fluids. **Before first use, it is therefore essential that you fill it up with motor oil and fuel.** Instructions for doing this can be found in the operation manual.

Motor oil	SAE 10W-30 / 0.3l
Fuel	Unleaded petrol of type 98, 95 or 95 E-10

3. Starting the machine

- (1) Open the fuel tap.
- (2) Set motor switch to "ON".
- (3) Move bowden cable lever to the centre position.
- (4) In low temperatures, set choke lever to "Closed" if necessary.
- (5) Make sure that the spring pin for locking the grinding spindle is not latched in.

- (6) Gently pull the start handle until you feel resistance. Then pull the handle vigorously and return steadily.
- (7) Set choke lever to "OPEN" again if necessary.
- (8) Set motor speed using the bowden cable lever.

4. Changing the grinding stone

- (1) Push in the spring pin and rotate on the grinding stone until the spring pin latches into the grinding spindle.
- (2) Keep spring pin pressed in and use a suitable tool (e.g. ratchet with socket, size 30) to release the grinding stone from the grinding spindle.
- (3) Screw new grinding stone on as far as the stop.
- (4) Release the spring pin and make sure that the grinding spindle can rotate freely.

